

# IIX 96 TWO-STAGE GAS FURNACE

# KeepRite®



**Lifetime**  
Heat Exchanger  
Limited Warranty

Timely registration required.  
See warranty certificate for details.

**10** Year Parts  
Limited  
Warranty

Timely registration required.  
See warranty certificate for details.

REPLACEMENT  
**5** Year  
**No Hassle**  
LIMITED WARRANTY  
SEE WARRANTY CERTIFICATE FOR DETAILS

Energy Star  
ENERGY STAR



KeepRite® furnaces comes with the newest heating technology and quality components to give you the ultimate in climate control. You get outstanding quiet, maximum energy savings, and exceptional warranties to assure you of long-lasting satisfaction.

### Even it up.

Wonder why a typical furnace turns on and off frequently, creating noticeable temperature swings? It could be caused by the rapid heat-up and shutdown cycle of a single-stage heating system. With a two-stage system, the furnace automatically adjusts to the temperature—normally operating at a quieter, primary stage and adjusting to full capacity to boost heat when temperatures drop. An integrated control system adjusts the flow of gas and the speed of the blower motor to each stage. When matched with select KeepRite® air conditioners and evaporator coils, the furnace’s ECM blower motor can also increase cooling efficiency, boosting your system’s SEER<sup>†</sup> rating.<sup>§</sup> KeepRite furnaces include a number of features in every unit that ensure minimal operating noise, including a sturdy steel cabinet that is thermal lined and insulated, a sealed blower compartment and soft-mount components.

<sup>†</sup>SEER stands for Seasonal Energy Efficiency Ratio.

<sup>§</sup>As compared to the Air-Conditioning, Heating and Refrigeration Institute’s standard coil-only rating.

### Comfort for keeps.

KeepRite units are backed by exceptional warranties, including our No Hassle Replacement™ limited warranty, which gives the original purchaser a replacement unit if the heat exchanger should fail due to defect within the first five years.

Upon timely registration, you also get a 10-year parts limited warranty and a lifetime limited warranty on the heat exchanger.\*

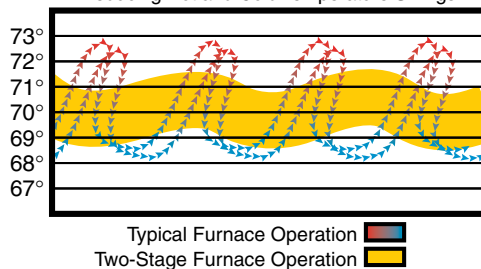
\*Limited warranty period is 5 years for parts and 20 years for heat exchanger if not registered within 90 days of installation. Jurisdictions where warranty benefits cannot be conditioned on registration will receive the registered limited warranty periods. Please see warranty certificate for further details and restrictions.

### The heart of the matter.

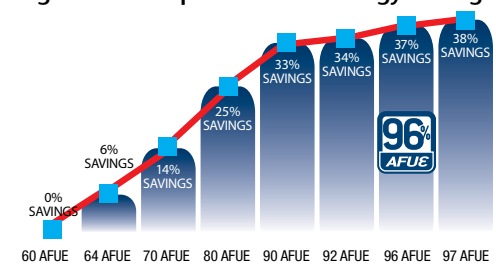
The heart of every furnace is the heat exchanger. The proven RPJ® (Rigid Press Joint) heat exchanger is designed to move more heat to the outside surface for increased heat transfer. The weld-free interlocking clamshell design reduces cracking or separating over the life of the gas furnace. The RPJ heat exchanger plays a significant role in boosting this model’s efficiency to a 96% AFUE<sup>‡</sup> rating. So you can count on energy savings, especially compared to an older, less-efficient furnace.

<sup>‡</sup>AFUE stands for Annual Fuel Utilization Efficiency.

**Benefits of Two-Stage Operation**  
Increases Comfort by Significantly Reducing Hot and Cold Temperature Swings



**Higher AFUE Equals Greater Energy Savings**



Percentage based on national averages; may vary according to efficiency of current unit and installation.

## IIX 96 TWO-STAGE GAS FURNACE



### 1. Reliable

Direct hot surface ignition system features an advanced silicon nitride igniter and in-shot burners for greater reliability.



### 2. Safe

Temperature limit control, reliable gas valve, and induced draft motor all help ensure safe operation.



### 3. Quiet

Solid pre-painted steel insulated cabinet with tight-fit door latch system, blower motor isolated behind a sealed door, and soft-mount rubber gaskets on key components lower operating sounds.



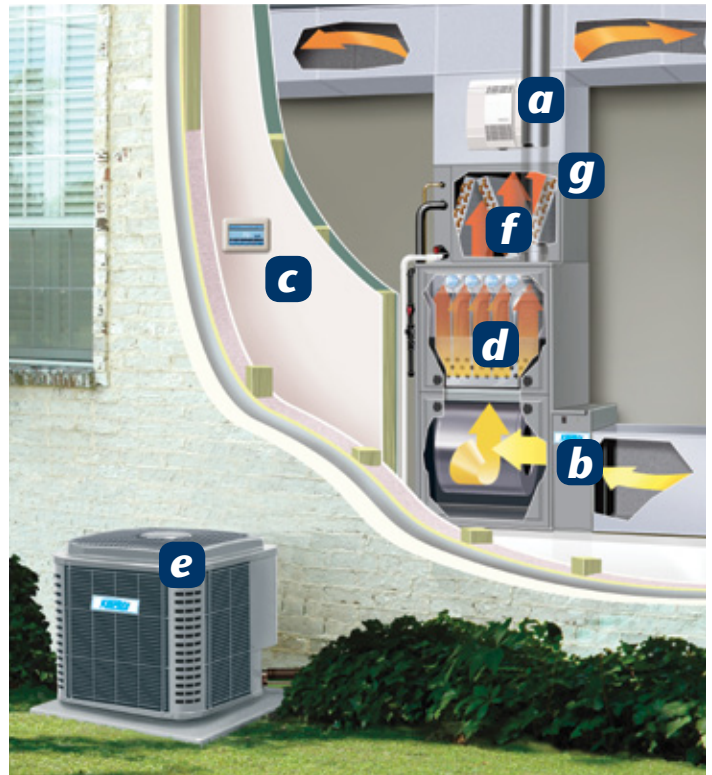
### 4. Comfort

Two-stage redundant gas valve and two-speed induced draft blower adjust to higher or lower settings when more or less heat is needed. Heated air is delivered by an efficient ECM blower motor. This model is also compatible with two-stage cooling. Advanced dehumidification capability can reduce additional moisture in the air when paired with an air conditioner or heat pump and a humidity-sensing thermostat.



### 5. System Control

State-of-the-art electronic controls monitor system operation and allow for faster, easier system diagnostics.



### Keep warm, keep cool with KeepRite systems.

A completely integrated system of KeepRite heating and cooling products can maximize comfort and efficiency.

**a. Humidifier** enhances comfort by reducing dryness in the air.

**b. Air Cleaner** filters out many indoor air pollutants so the air in your home is cleaner.

**c. Full-color Touchscreen Observer™ Communicating Control** allows you to customize heating and cooling levels and can also save energy.

**d. Furnace** is designed for maximum comfort and efficiency, and built rugged for years of operation.

**e. Air Conditioner** keeps your home cool and comfortable while saving on energy.

**f. Evaporator/Indoor Coil** matches your KeepRite air conditioner and furnace to ensure great performance.

**g. UV Lights** help prevent the growth of microbes on the coils. (Not available on all models.)



The right choice for your home.

# IIX 96 Two-Stage Gas Furnace

KeepRite Gas Furnace Comparison	MAINLINE MODELS			
	DLX 96	IIX 96	VT 96	VC 97
MODEL SERIES	G9MXE	G9MXT	G9MVT	G9MAC
AFUE RATING	96%	96%	96%	97%
HEAT EXCHANGER WARRANTY*	LIFE TIME	LIFE TIME	LIFE TIME	LIFE TIME
NO HASSLE REPLACEMENT™ Limited Warranty	1YR	5YR	10YR	10YR
PARTS WARRANTY*	10YR	10YR	10YR	10YR
TWO-STAGE OPERATION Self-adjusting heat modes	●	●	●	●
MODULATING OPERATION Multiple Heat Modes	●	●	●	●
TWO-STAGE COOLING Compatible	●	●	●	●
ADVANCED DEHUMIDIFICATION CAPABILITY	●	●	●	●
STAINLESS STEEL RPJ® Weld-Free Heat Exchanger	●	●	●	●
ALUMINIZED STEEL RPJ® Weld-Free Heat Exchanger	●	●	●	●
VARIABLE-SPEED HIGH EFFICIENCY ECM Circulation Blower Motor	●	●	●	●
HIGH EFFICIENCY ECM Circulation Blower Motor	●	●	●	●
STANDARD PSC Circulation Blower Motor	●	●	●	●
INSULATED BLOWER COMPARTMENT	●	●	●	●
CABINET HEIGHT	35"	35"	35"	35"
LOW NOX Available	●	●	●	●
DUAL FUEL COMPATIBLE with Dual Fuel Thermostat	●	●	●	●

\*Many models are ENERGY STAR® qualified. Ask your contractor for details or visit [www.energystar.gov](http://www.energystar.gov).

\*AFUE stands for Annual Fuel Utilization Efficiency. Higher number = Greater efficiency.

\*Timely registration required for 10 year limited parts warranty and lifetime limited heat exchanger warranty. Limited warranty period is 5 years for parts and 20 years for heat exchanger if not registered within 90 days of installation. Jurisdictions where warranty benefits cannot be conditioned on registration will receive the registered limited warranty periods. Please see warranty certificate for further details and restrictions.



THE PROS KNOW

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All systems tested and listed by the appropriate agencies.



ISO 9001:  
2000 Registered

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